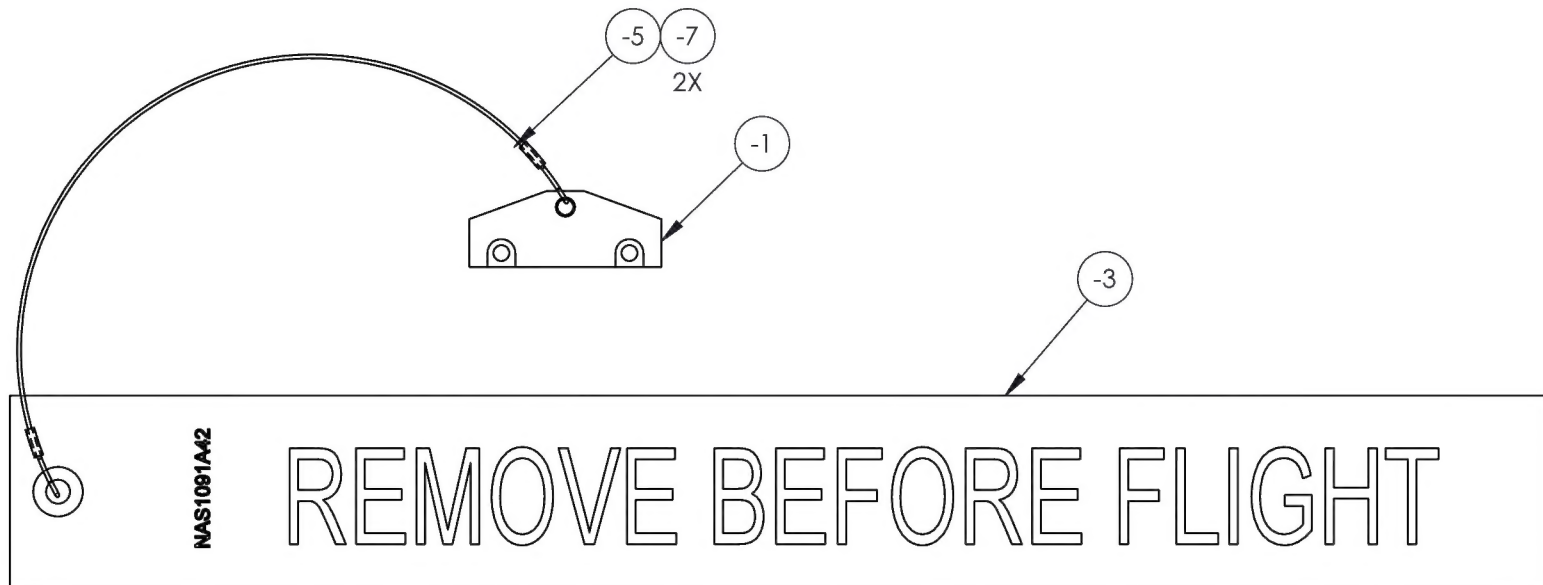



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CORRECTED .733 DIM. TO .750, LEADER WAS AT WRONG POSITION ON PART.	4/17/2013	CFS	RJC

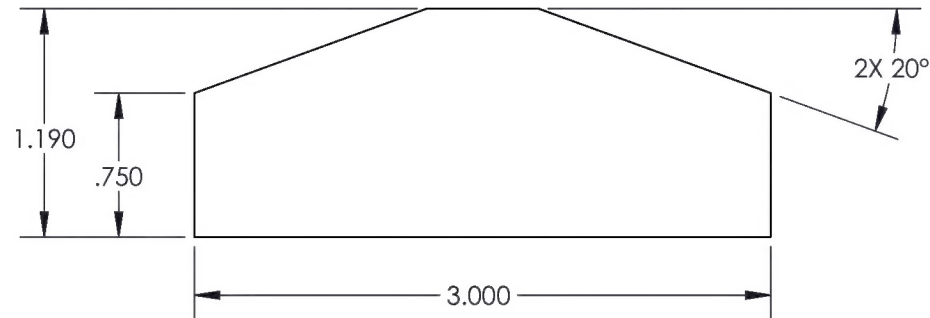


 RED BARN MACHINE	
TITLE TOOL ASSY., CYCLIC CONTROLS POSITION SENSOR RIGGING STREAMER	
DWG NO. RB T103356-101	REV A
MAT'L	DRAWN BY:
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
SCALE 1:3	SPEC
DATE 2/6/2013	USED ON MODEL
	BELL 412
	SHEET 1 OF 3


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLATE	303 S.S.	1/4 X 1-5/16 X 3-1/8	2
		B/O	-3	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1091A-42	1
		B/O	-5	1	LANYARD	COATED STEEL	Ø1/16 X 14 CARR LANE #CL2C	1
		B/O	-7	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 MCMASTER-CARR #3896T31	1

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-1)
PLATE
WATER JET

 RED BARN MACHINE	
TITLE TOOL ASSY., CYCLIC CONTROLS POSITION SENSOR RIGGING STREAMER	
DWG NO. RB T103356-101-1	REV A
MAT'L 303 S.S.	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 412
SCALE 1:1	DATE 2/6/2013 SHEET 3 OF 3